

CUTTING EDGE FOR DISPENSER CARTONS

ABSTRACT

A process for forming a cutting edge on a carton board or box board in which a polymeric tape is adhered to a box or carton blank, cuts are made in the tape and
5 box or carton blank and form virtual teeth that, upon folding the blank and tape to form a carton or box, produce teeth that project outward from the tape and provide a cutting edge for cutting materials dispensed from the carton or box.